




# 3M™ VHB™ Tapes




Product	Number	Properties/Suitable for	Thickness	Material expansion/contraction (dilatation)	Joint gap tolerances	Key Features
	5952	Powder-coated paints	1,1 mm	max. 3,30 mm	max. 0,55 mm	<ul style="list-style-type: none"> <li>■ Powder coated paints, metals, glass, sealed wood, acrylic, polycarbonate, ABS</li> </ul>
	5962	Powder-coated paints	1,55 mm	max. 4,65 mm	max. 0,77 mm	<ul style="list-style-type: none"> <li>■ Powder coated paints, metals, glass, sealed wood, acrylic, polycarbonate, ABS</li> </ul>
	4910	Transparent materials	1,0 mm	max. 1,00 mm	max. 0,25 mm	<ul style="list-style-type: none"> <li>■ Glass, acryl glass (PMMA), polycarbonate</li> </ul>
	4991	Metals & plastics	2,3 mm	max. 6,90 mm	max. 1,15 mm	<ul style="list-style-type: none"> <li>■ Aluminum, stainless steel, galvanised steel, polycarbonate, ABS</li> </ul>
	GPH-110GF	High temperature resistance	1,1 mm	max. 3,30 mm	max. 0,55 mm	<ul style="list-style-type: none"> <li>■ Excellent temperature resistance when bonding metal parts prior to heat cured paint processing</li> </ul>



**3M™ VHB™ Tape Universal Primer UV**

- Enables strong, durable bonds on surfaces like polypropylene, ABS, PET/PBT blends and other difficult to stick to substrates.



**VHB™ Surface Cleaner**

- Prepares surfaces for bonding
- Cleans surfaces to obtain optimum adhesion

**Product Use**

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